

## TABLE BOARD STANDARDS

### Table Boards to be refinished as follows:

#### Plank measurements: 3.5" x 12" x 6 ft finished length

1. Top and sides of planks to be sanded down, with the grain at all times, to clean bare wood, using either 36 grit open faced sanding belt mechanism. Ends of planks are also to be sanded. Planer may be substituted but please note blades need to be changed out frequently.
2. If old filler is loose material to be removed completely out of all cracks and holes.
3. All cracks and holes to be filled with suitable hard non-shrinking wood filler in a cedar color (Kaloya to provide filler)
4. Existing plugs to be checked and replaced if necessary, also loose knots to be re-glued or drilled out and plugged to insure plank is water tight.
5. Planks to receive final sanding with the grain at all times with 80 grit sanding belt. Surfaces must be clean smooth and dry.
6. Corner sides and bottom edges are to be routed using a 1/2" carbide router bit and then sanded with the grain at all times with 80 grit sanding paper.
7. Two coats of stain to be applied using Sikkens Cetol 1 #078 Natural (Cloverdale Stain is a 2<sup>nd</sup> option but must be approved). Planks must be dry for a minimum of 24 hours between coats. All surfaces to be sanded with 120 grit between coats than wiped clean.
8. Note: Staining must be done in a clean dust free room with good air circulation and a constant temperature of at least 60 degrees Fahrenheit, to insure proper drying.
9. When planks are completed, they are to be stacked face to face with double-sided waxed paper placed between the planks for protection.